

# CERTIFICATE

**TÜV NORD Systems GmbH & Co. KG**

certifies that the company

**Krampe GmbH & Co. KG  
Auf Börgers Hof 12  
59077 Hamm**

< if required for additional manufacturing sites, "Manufacturing sites see back page" >

has been verified and recognized  
as welding workshop based on the requirements of the standard

**DIN EN ISO 3834-2**

Umfassende Qualitätsanforderungen

**Certificate-No.: 07/204/1403/HS/3987/21**

The range of validity and details of the inspection can be seen  
on the back page and in our report

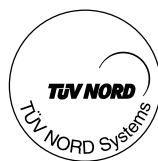
No.: 8118854029

The company is using a quality assurance system,  
technical equipment, qualified personnel and procedures for joining processes.

This certificate is valid until

**February 2024**

Hamburg, 2021-04-27



Liebscher

Certification body  
of TÜV NORD Systems GmbH & Co. KG  
Accredited Body

To verify the validity of the digital signature of the TÜV NORD Systems employee,  
the installation of the TÜV NORD GROUP root certificate is required:  
<https://www.tuev-nord.de/en/customer-login/digital-signature/>

## Scope of the welding activities

Only valid in relation and as an attachment to the certificate DIN EN ISO 3834 Part 2

Manufacturer: Krampe GmbH & Co. KG, 59077 Hamm  
Cert.-no.: 07/204/1403/HS/3987/21  
Date of issue: 2021-04-27

1 Product(s) of the manufacturer  
Structural components and steel structures  
until EXC2 according to EN 1090-2  
in the following depending on possibly further required certifications:

2 Product standards and other standards (see DIN EN ISO 3834-5)  
DIN EN 1090-2  
DIN EN ISO 9606-1  
DIN EN ISO 5817  
DIN EN ISO 15610, DIN EN ISO 15614-1, DIN EN ISO 14555

3 Material groups (acc. to CEN ISO/TR 15608)  
1.1, 1.2  $R_{eH} \leq 355$  MPa, 8.1

4 Welding processes and related material groups

Welding processes (acc. to ISO 4063) with grade of mechanization	Material groups (acc. to CEN ISO/TR 15608)
135 MAG Metal active gas welding, partly-mechanized	1.1, 1.2 $R_{eH} \leq 355$ MPa, 8.1
138 MAG Metal active gas welding with metal cored electrode, partly-mechanized	1.1 $R_{eH} \leq 275$ MPa
783 Drawn arc stud welding	1.1 $R_{eH} \leq 275$ MPa, 8.1

5 Responsible welding coordinators

Name	Qualification	Scope of competence and level *
Ummelmann, Jörg	IWS	Responsible welding coordinator B
Becker, Daniel	IWE	Deputy welding coordinator C
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\* The level of knowledge complies with ISO 14731 B, S or C